

PARTS LIST
FOR
SINGER

195K

SINGLE NEEDLE

LOCK STITCH

MACHINES

INSTRUCTIONS FOR ORDERING

In ordering from this List, the code number with the part number **MUST BE** quoted exactly as they are shown in the first column.

A number always indicates the same part in whatever List it may appear, or for whatever machine.

The code numbers (where shown) indicate the style of finish, as follows:—

Code No.	Style of Finishes
801	Hardened, Polished, Nickel Plated and Buffed.
802	Polished, Nickel Plated and Buffed.
803	Hardened only.
804	Polished only.
805	Soft, not Polished.
806	Hardened and Polished.
807	Bright Rumbled and Nickel Plated.
808	Blued.
809	Nickel Plated only.
810	Hardened and Nickel Plated.
811	Brass Plated.
812	Oxidized.
813	Phosphate Coating Formed on Surface of Iron or Steel.
814	Cadmium Plated.
815	Copper Plated.
816	Zinc Plated.
817	Silver Plated.
818	Polished and Nickel Plated.
819	Black Oxide for Iron and Steel.
820	Black Nickel Plated only.
821	Chromium Plated.
822	Buffed and Chromium Plated.
823	Hardened, Polished, Buffed and Chromium Plated.
824	Hardened, Bright Rumbled and Nickel Plated.
825	Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated.
826	Alumilite (Plain).
827	Alumilite (Dyed). Colour must be stated.
828	Polished, Nickel Plated and Chromium Plated.
829	Hardened, Polished, Nickel Plated and Chromium Plated.
830	Heat Treated for Toughness.
831	Heat Treated for Toughness and Polished.
832	Heat Treated for Toughness and Nickel Plated.
833	Heat Treated for Toughness and Black Oxide.
834	Heat Treated for Toughness, Polished, Nickel Plated, Buffed and Chromium Plated.
835	Black Moulded Phenolic.
836	Beige Moulded Phenolic.
837	Brown Moulded Phenolic.
838	
839	Chrome Nickel, Satin Finish.
840	Hardened and Chrome Nickel, Satin Finish.
841	Hardened and Phosphate Coating Formed on Surface of Steel.
842	Hardened and Zinc Plated.
843	Hardened, Polished and Nickel Plated.
844	Hardened, Polished, Copper and Nickel Plated and Buffed.
845	Copper and Nickel Plated and Polished.
846	Copper and Nickel Plated only.
847	Hardened, Copper and Nickel Plated.
848	Copper and Brass Plated.
849	Copper Plated and Oxidized.
850	Hardened and Black Oxide for Iron and Steel.
851	Hardened, Polished, Nickel Plated, Buffed and Chromium Plated.
852	Polished, Nickel Plated, Buffed and Chromium Plated.
853	Hardened and Chromium Plated.
854	Polished and Chromium Plated.
855	Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated.
856	Nickel and Chromium Plated.
857	Copper and Chromium Plated.
858	Heat Treated for Toughness, Nickel and Chromium Plated.
859	Heat Treated for Toughness, Copper Plated and Oxidized.
860	Nickel Plated and Buffed only.

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INSTRUCTIONS FOR ORDERING—Continued.

Code No.	Paint Colours.	Code No.	Paint Colours.
701	Gloss Black.	724	Rosewood Brown.
702	Dull Black.	725	Light Bisque.
703	Brown.	726	Light Fawn.
704	Grey Wrinkle.	727	
705	Beige Wrinkle.	728	Grey Metallic.
706	Black Wrinkle.	729	Russet Brown.
707	Light Green.	730	Pale Green.
708	Dark Green.	731	Light Almond Green.
709	Dark Beige.	732	Dusty Bisque.
710	Light Beige.	733	Chocolate Brown.
711	Oyster White.	734	Pale Red.
712		735	Emerald Green.
713	Bright Cherry Red.	736	Green Metallic.
714	Light Ivory.	737	Light Beige Satin Matte.
715	Peacock Blue.	738	Copper Tan.
716	Bright Yellow.	739	Buff.
717	Slate Grey.	740	White.
718	Deep Brown.	741	Dark Fawn.
719		742	Plum.
720	Dark Brown.	743	Birch Brown.
721	Aluminium.	744	Satin Black.
722	Dark Grey.	745	Gold - Buff.
723	Light Grey Beige.	746	Blue - Grey.

Parts marked with an asterisk () are furnished only when the repairs are made at Factory.*

NUMERICAL LIST OF PARTS

The Parts Listed Below Are Used in 195K1 and 195K5 Machines.

For Parts Used Only in Machine No. 195K1 see Page 48.

For Parts Used Only in Machine No. 195K5 see Page 48.

No.	Plate	Description	No.	Plate	Description
NN40 (804)	88	Hemmer Base Stud Screw Thumb Nut for 85446	448(830)	2891	Knee Lifter Lifting Lever Pin Set Screw for 16510
SS50(804)	2893	Binder Folder Screw for 85692....	453(830)	2911	Presser Bar Guide Bracket Set Screw for 52338
SS50(804)	2893	Binder Tape Tension Screw for 85692.....	591(806)	2914	Rotating Hook Bobbin Case Tension Regulating Screw for 52236
SS54(805)	2894	Hemmer Base Stud Screw for 85447.....	592(805)	2914	Rotating Hook Bobbin Case Latch Stop Screw for 52237
76(819)	2891	Knee Lifter Lifting Lever Connecting Rod Joint Hinge Screw	SS621	2703	Hat Lining and Cording Attachment Presser Foot Front Presser Spring Screw Stud for 86624....
87(805)	2703	Hat Lining and Cording Attachment Folder and Corder Hinge Screw for 86691	624(830)	2889	Belt Guard Set Screw
116(805)	2889	Arm Screw (back)	624(830)	2907	Thread Retainer Set Screw.....
144(804)	2909	Arm Shaft (horizontal) Screw....	688(809)	2911	Pressure Regulating Thumb Screw
145(805)	2913	Rotating Hook Shaft Bevel Gear Case (lower) Screw for 174057	689(803)	2907	Presser Bar Lifter Screw.....
157(803)	2912	Feed Lifting Rock Shaft Crank Clamping Screw for 52265.....	691(819)	2911	Throat Plate Screw
157(803)	2912	Feed Rock Shaft Crank Clamping Screw for 29633	704(809)	2914	Rotating Hook Bobbin Case Holder Position Bracket Screw.....
176(818)	2911	Presser Foot Screw	SS706(819)	2889	Belt Guard Support Screw for 99552.....
176(819)	2911	Face Plate Screw (lower)	725(819)	2911	Bed Slide Spring Screw for 12432(819)
178(805)	2891	Knee Lifter Bell Crank Bracket Screw.....	766(804)	2891	Knee Lifter Lifting Lever Link Hinge Screw
207	2891	Hat Lining and Cording Attachment Presser Foot Front (hinged) Extension Screw for 86624.....	775(805)	2910	Needle Bar Connecting Link Cap Screw for 52270
207(804)	2894	Quilter Clamp Screw for 86041....	802(819)	2891	Knee Lifter Lifting Lever Hinge Screw.....
208(805)	2895	Thread Unwinder Thread Guide Rod Screw for 225324.....	857(830)	2910	Needle Set Screw for 52155.....
219(804)	2913	Arm Side Shield Screw.....	868(805)	2889	Arm Screw (front)
219(804)	2893	Presser Foot Spring Screw for 85884.....	966(805)	2909	Feed Lifting Rock Shaft Connecting Rod Cap Screw for 127156
223(803)	2911	Slack Thread Regulator Set Screw for 52338	1036(830)	2909	Thread Take-up Crank Set Screw for 166022
226(819)	2911	Face Plate Thread Guard (lower) Screw for 174028	1037(830)	2909	Thread Take-up Crank Position Screw for 166022
226(819)	2911	Face Plate Thread Guard (upper) Screw for 174028	1053(805)	2914	Rotating Hook Thread Guard Screw for 174044
228(804)	2894	Corder Guide Extension Guide Screw for 85877	1065(830)	2909	Needle Bar Crank Position Screw for 166022
313(803)	2912	Feed Bar Screw Centre for 58813	1099	2703	Hat Lining and Cording Attachment Presser Foot Front (hinged) Extension Bracket Screw for 86624
335(813)	2910	Thread Take-up Lever Guard Screw.....	1133(830)	2910	Needle Bar Bushing (lower) Set Screw.....
356(803)	2891	Knee Lifter Rock Shaft Knee Arm Hub Set Screw for 2766.....	1133(830)	2910	Needle Bar Bushing (upper) Set Screw.....
356(803)	2891	Knee Lifter Rock Shaft Knee Plate Set Screw for 2767.....	1133(805)	2911	Presser Bar Bushing (lower) Set Screw.....
356(803)	2891	Knee Lifter Rock Shaft Lifting Bracket Hook Set Screw for 6337.....	1148(830)	2913	Rotating Hook Shaft Bushing (back) Set Screw
356(803)	2891	Knee Lifter Rock Shaft Lifting Bracket Set Screw for 6337.....	1148(830)	2913	Rotating Hook Shaft Bushing (front) Set Screw
356(803)	2891	Knee Lifter Rock Shaft Stop Dog Set Screw for 2770.....	1253(830)	2914	Rotating Hook Set Screw for 174043.....
375(803)	2912	Feed Connecting Link Hinge Screw.....	1259(830)	2909	Arm Shaft (horizontal) Bevel Gear Set Screw for 174107.....
375(803)	2912	Feed Forked Connection Hinge Screw for 52085 and 174030....	1259(830)	2909	Arm Shaft (horizontal) Collar Set Screw for 49010
375(803)	2912	Feed Lifting Rock Shaft Connecting Rod Hinge Screw	1259(830)	2913	Arm Shaft (upright) Bevel Gear (lower) Set Screw for 143014...
435(830)	2909	Arm Shaft (horizontal) Bushing (intermediate) Set Screw	1259(830)	2909	Arm Shaft (upright) Bevel Gear (upper) Set Screw for 143015...
435(830)	2909	Thread Take-up Lever Hinge Pin Set Screw	1259(830)	2913	Rotating Hook Shaft Bevel Gear Set Screw for 143081.....
443(830)	2909	Arm Shaft (horizontal) Flanged Bushing (back) Set Screw.....	1367(805)	2914	Rotating Hook Section Screw for 174045.....
443(830)	2909	Arm Shaft (horizontal) Flanged Bushing (front) Set Screw.....	1380(805)	2914	Rotating Hook Bobbin Case Tension Spring Screw for 52236....
448(830)	2909	Feed and Feed Lifting Eccentric Set Screw for 166028 and 166030.....	1443(802)	2703	Hat Lining and Cording Attachment Folder and Corder Fixing Screw for 86691
448(830)	2907	Thread Take-up Spring Regulator Set Screw	1507(813)	2891	Knee Lifter Rock Shaft Knee Arm Lock Nut for 2765

NUMERICAL LIST OF PARTS

No.	Plate	Description	No.	Plate	Description
1513(809)	2912	Feed Lifting Rock Shaft Screw Centre Nut for 52097.....	13710	2624	Bobbin Winder Tension Spring for 225462.....
1513(809)	2912	Feed Rock Shaft Screw Centre Nut for 52097.....	16510	2908	Knee Lifter Lifting Lever, with 448(830).....
1518(813)	2912	Feed Connecting Link Hinge Screw Nut.....	16532	2889	Arm Dowel Pin.....
1518(813)	2912	Feed Forked Connection Hinge Screw Nut for 52085 and 174030.....	24041	2910	Needle Bar Connecting Stud with 140706(830), for 127232.....
1518(813)	2912	Feed Lifting Rock Shaft Connecting Rod Hinge Screw Nut.....	25866	2892	Guide.....(Accessories)
1519(805)	2912	Feed Bar Screw Centre Nut for 56813.....	27739	2895	Thread Unwinder Thread Cone (wood) for large cones (only supplied when specified on order and at an extra charge).....
1520(813)	2907	Presser Bar Lifter Screw Nut....	29633	2912	Feed Rock Shaft Crank with 157(803), for 166011.....
1521(805)	2891	Knee Lifter Lifting Lever Connecting Rod Lock Nut.....	32574	2907	Tension Releasing Pin for 147153
1560(803)	2907	Tension Regulating Thumb Nut for 52098.....	40222	2703	Hat Lining and Cording Attachment Presser Foot Front (hinged) Extension Tension Spring for 86624.....
1742	2703	Hat Lining and Cording Attachment Presser Foot Front (hinged) Extension Tension Spring Thumb Nut for 86624....	40264	2914	Rotating Hook Bobbin.....
2102	2907	Tension Disc for 147153.....	40392	2914	Rotating Hook Bobbin Case Latch for 40393.....
2102	2624	Bobbin Winder Tension Disc for 225462.....	40393	—	Rotating Hook Bobbin Case Hinge, Nos. 2974, 40392 and 125320, for 52237.....
2763	2908	Knee Lifter Rock Shaft for 84789 and 139633.....	40394	2914	Rotating Hook Bobbin Case Tension Spring for 52236.....
2765	2908	Knee Lifter Rock Shaft Knee Arm with 1507(813) for 2768.....	42367	2913	Arm Oil Tube Packing (braided cotton) for 52185.....
2766	2908	Knee Lifter Rock Shaft Knee Arm Hub with 356(803), for 2768...	43944	2907	Tension Releasing Lever.....
2767	2908	Knee Lifter Rock Shaft Knee Plate with 356(803), for 2768...	49010	2909	Arm Shaft (horizontal) Collar with two 1259(830).....
2768	—	Knee Lifter Rock Shaft Knee Arm, 2765 with 2766 and 2767, for 84789 and 93815.....	50053(818)	2913	Arm Side Cover Thumb Screw....
2770	2908	Knee Lifter Rock Shaft Stop Dog with 356(803), for 84739 and 139633.....	50117(830)	2912	Feed Dog Screw.....
2974	2914	Rotating Hook Bobbin Case Latch Lever Fulcrum Pin for 40393...	50150(803)	2914	Rotating Hook Shaft Collar Screw for 66581.....
2975	2914	Rotating Hook Bobbin Case Latch Spring for 52237.....	50190(818)	2892	Guide Thumb Screw (Accessories)
4307	2911	Bed Slide Spring for 12432.....	50191(803)	2912	Feed Lifting Rock Shaft Screw Centre for 52097.....
5596	2908	Knee Lifter Bell Crank for 5598...	50191(803)	2912	Feed Rock Shaft Screw Centre for 52097.....
5598	2908	Knee Lifter Bell Crank 5596 with 5599, 5601 and 5735.....	*50304(803)	2907	Tension Stud for 52098.....
5599	2908	Knee Lifter Bell Crank Bracket for 5598.....	50305(803)	2907	Tension Stud Set Screw for 52083
5601	2891	Knee Lifter Bell Crank Hinge Pin for 5598.....	50608(819)	2889	Arm Pin Plug Screw (back).....
5735	2891	Knee Lifter Bell Crank Spring for 5598.....	50668(805)	2913	Arm Shaft (horizontal) Bevel Gear Case (upper) Screw (long) for 174054.....
6337	2908	Knee Lifter Rock Shaft Lifting Bracket with two 356(803), for 84789 and 139633.....	50669(805)	2913	Arm Shaft (horizontal) Bevel Gear Case (upper) Screw (short) for 174054.....
8879	2889	Arm Spool Pin Washer (cloth)...	51369(803)	2911	Arm Top Cover Screw.....
10141	2703	Hat Lining and Cording Attachment Folder and Corder Hinge Screw Spring for 86691.....	52014	2910	Needle Bar Bushing (upper).....
11170	2911	Presser Bar Spring Washer.....	52016	2907	Presser Bar Lifter.....
12152	2703	Hat Lining and Cording Attachment Presser Foot Front Carrier Spring Rivet for 86621.....	52018	2914	Rotating Hook Bobbin Case Holder Position Bracket.....
12152	2703	Hat Lining and Cording Attachment Presser Foot Spring Rivet for 86620.....	52022	2910	Thread Take-up Lever with 52130, for 166035.....
12240	2891	Knee Lifter Lifting Lever Pin.....	52024	2910	Thread Take-up Lever Link for 166035.....
12241	2891	Knee Lifter Lifting Lever Link....	52027	2907	Thread Guard (side of arm).....
12327	2911	Presser Bar Lifting and Releasing Lever Bracket.....	52028	2908	Knee Lifter Lifting Lever Connecting Rod.....
12329	2907	Tension Releasing Lever Spring..	52031	2912	Feed Dog.....
12361	2892	Machine Hinge Connection (Accessories).....	52032(819)	—	Throat Plate (large needle hole)
12391	2911	Presser Bar (hollow).....	52033(819)	2911	Throat Plate, small needle hole... NOTE.—No. 52033 is sent with machine unless otherwise specified on order.
12398	2907	Tension Releasing Lever Hinge Pin.....	52053	2911	Face Plate Thread Guard (lower) for 174028.....
12416(813)	2891	Knee Lifter Lifting Lever Connecting Rod Joint.....	52073	2910	Feed Connecting Link Hinge Stud for 52118 and 195K5 Machine
12431(819)	2911	Bed Slide for 12432(819).....	52083	2907	Thread Take-up Spring Regulator with 50305(803) for 147153...
12432(819)	2911	Bed Slide, complete, Nos. 4307, 12431(819) and two 725(819)...	52097	—	Feed Lifting Rock Shaft Screw Centre 50191(803) with 1513(809)
			52097	—	Feed Rock Shaft Screw Centre 50191(803) with 1513(809)....

NUMERICAL LIST OF PARTS

No.	Plate	Description	No.	Plate	Description
52098	—	Tension Stud 50304(803) with 1560(803), for 147153.....	52270	—	Thread Take-up Crank 52216 with 775(805) and 127232 for 166025
52130	2910	Thread Take-up Lever Thread Eyelet Bushing for 52022.....	52279	2913	Arm Shaft (upright) Bushing (upper) Oil Wick (braided cotton) for 174013.....
52155	2910	Needle Bar (hollow) with 857(830).....	52280	2913	Arm Shaft (upright) Bushing (lower) Oil Pad (felt) for 166027
52165	2912	Feed Connecting Link for 52085 and 174030.....	52280	2913	Arm Shaft (upright) Bushing (back) Oil Pad (felt) for 174106
52171	2910	Needle Bar Bushing (lower) Thread Eyelet.....	52280	2913	Arm Shaft (upright) Bushing (upper) Oil Pad (felt) for 174013
52180	2913	Arm Oil Tube (long) with 52184, for oiling 52022.....	52280	2913	Rotating Hook Shaft Bushing (front) Oil Pad (felt) for 174050
52182	2913	Arm Oil Tube with 52184, for oiling 127231 and 174048.....	52337	2911	Slack Thread Regulator.....
52183	2913	Arm Oil Tube with 52184, for oiling 52024.....	52338	2911	Presser Bar Guide Bracket with 223(803) and 453(830).....
52184	2913	Arm Oil Tube Packing (wick) for 52180, 52182 and 52183.....	52390	—	Presser Foot Shank for 52427.....
52184	2911	Arm Shaft (horizontal) Bushing (intermediate) Oil Tube Packing (wick) for 174008.....	52394	2907	Thread Take-up Spring for 147153
52184	2911	Arm Shaft (horizontal) Flanged Bushing (front) Oil Tube Packing (wick) for 174008.....	52426	—	Presser Foot Plate for 52427.....
52184	2913	Arm Top Cover Oil Tube (bent) Packing (wick) for 174021.....	52427	—	Presser Foot (spring hinged), complete, Nos. 26231, 52390, 52426 and 62527.....
52184	2913	Arm Top Cover Oil Tube (long) Packing (wick) for 166005.....	52452	2912	Feed Bar.....
52184	2913	Arm Top Cover Oil Tube (short) Packing (wick) for 174018.....	52454	2907	Thread Retainer.....
52185	2913	Arm Oil Tube (short) with 42367, for oiling 52022.....	56813	—	Feed Bar Screw Centre 313(803) with 1519(805).....
52193	2909	Arm Shaft (horizontal) Bushing (intermediate) Oil Pad (braided cotton) for 52262.....	62527	—	Presser Foot Hinge Pin for 161066
52193	2909	Arm Shaft (horizontal) Flanged Bushing (back) Oil Pad (braided cotton) for 174004.....	62918	—	Drip Pan, with four $\frac{1}{4}$ " wire nails
52193	2909	Arm Shaft (horizontal) Flanged Bushing (front) Oil Pad (braided cotton) for 174006.....	62926	—	Presser Foot Shank for 161066...
52194	2909	Arm Shaft (horizontal) Flanged Bushing (back) Oil Pad (felt) for 174004.....	66581	2914	Rotating Hook Shaft Collar with two 50150(803).....
52194	2909	Arm Shaft (horizontal) Flanged Bushing (front) Oil Pad (felt) for 174006.....	82538	2895	Thread Unwinder Spool Pin Washer for 225257.....
52207	2910	Needle Bar Connecting Link Lubricating Pad (wood) for 127231	85320	2893	Binder Folder for 85692.....
52211	2909	Feed and Feed Lifting Eccentric Lubricating Pad (wood, short) for 166028 and 166030.....	85321	2893	Binder Tape Tension, complete, Nos. 85322, 85324 and eight 85323, for 85692.....
52216	2910	Thread Take-up Crank for 52270	85322	—	Binder Tape Tension Plate for 85321.....
52235	—	Rotating Hook Bobbin Case for 52236.....	85323	—	Binder Tape Tension Pin (straight) for 85321.....
52236	—	Rotating Hook Bobbin Case 52235 with 591(806), 1380(805) and 40394, for 52237.....	85324	—	Binder Tape Tension Pin (bent) for 85321.....
52237	2914	Rotating Hook Bobbin Case, complete, Nos. 592(805), 2975, 40393 and 52236, for 143345 and 174046.....	85325	2893	Binder Folder Screw Washer for 85692.....
52239	2889	Arm Spool Pin and Thread Eyelet	85325	2893	Binder Tape Tension Screw Washer for 85692.....
52239	2889	Arm Top Cover Spool Pin and Thread Eyelet for 166003.....	85382	—	Corder Guide Extension Guide for 85877.....
52261	—	Arm Shaft (horizontal) Bushing (intermediate) for 52262.....	85391	—	Presser Foot Spring for 85884.....
52262	2909	Arm Shaft (horizontal) Bushing (intermediate) 52261 with 52193 and 52263.....	85446	—	Hemmer Base, complete, Nos. NN40(804), 85447 and 85448, for use with Nos. 86005, 86008 and 86010.....
52263	2909	Arm Shaft (horizontal) Bushing (intermediate) Oil Pad (felt) for 52262.....	85447	88	Hemmer Base, with SS54(805), for 85446.....
52265	2912	Feed Lifting Rock Shaft Crank with 157(803) and 52267 for 166008.....	85448	88	Hemmer Base Stud Screw Thumb Nut Washer for 85446.....
52266	—	Feed Lifting Rock Shaft Crank Slide Block for 52267.....	85686	2893	Feed Dog for 85692.....
52267	2912	Feed Lifting Rock Shaft Crank Slide Block 52266 with 125060 for 52265.....	85687	—	Presser Foot Bracket for 85690...
52268	2910	Needle Bar Bushing (lower).....	85688	—	Presser Foot Bracket Hinge Pin for 85690.....
			85689	—	Presser Foot Sole for 85690.....
			85690	2893	Presser Foot (hinged) complete, Nos. 85687 to 85689, for 85692
			85691	2893	Throat Plate for 85686, for 85692
			85692	2893	Binder, $\frac{1}{4}$ ", complete, Nos. 85320, 85321, 85686, 85690, 85691, two each SS50(804) and 85325, for general work.....
			85876	—	Presser Foot for 85877.....
			85877	562	Corder Guide (adjustable) complete, Nos. 228(804), 85382 and 85876.....
			85881	562	Cording and Hemming Foot.....
			85882	2893	Feed Dog for 85886.....
			85883	—	Presser Foot for 85884.....
			85884	2893	Presser Foot, complete, Nos. 219(804), 85391 and 85883, for 85886.....
			85885	2893	Throat Plate for 85882, for 85886
			85886	2893	Crimping Set, complete, Nos. 85882, 85884 and 85885.....

NUMERICAL LIST OF PARTS

No.	Plate	Description	No.	Plate	Description
85896	2894	Felling Foot, $\frac{3}{16}$ " fell	86694	—	Hat Lining and Cording Attachment Folder (swing-out) Hat Lining Guide, complete, Nos. 86692, 86693, 200246(819) and 225708(819), for 86695
85897	562	Felling Foot (steel), $\frac{3}{16}$ " fell			
85955	562	Gathering Foot			
86005	88	Hemmer ($\frac{1}{16}$ " to $\frac{1}{4}$ ", in grades of $\frac{1}{16}$ "	86695	2703	Hat Lining and Cording Attachment Folder and Corder Guide 86691 with 86694, for 86696....
86008	88	Hemmer ($1\frac{1}{2}$ " to $1\frac{1}{4}$ ", in grades of $\frac{1}{16}$ "			
86010	88	Hemmer ($1\frac{1}{8}$ " and $1\frac{1}{2}$ "	86696	2703	Hat Lining and Cording Attachment (swing-out) complete, Nos. 86624 and 86695.....
86025	562	Hemmer (foot) ($\frac{1}{16}$ " to $\frac{3}{32}$ " hem, in grades of $\frac{1}{32}$ "			
86041	2894	Quilter Clamp, with 207(804), for 86043	86720	2892	Oiler(Accessories)
86042	2894	Quilter Rod for 86043	91636	2703	Hat Lining and Cording Attachment Presser Foot Front Carrier Stop Pin for 86620
86043	2894	Quilter, complete, Nos. 86041 and 86042.....			
86182	562	Cording Foot (grooved on right side).....	93815	2908	Knee Lifter Rock Shaft, complete, Nos. 2768, 139633, two 97502 and four wood screws 1" No. 10
86188	—	Presser Foot (narrow) for Narrow Tucking.....			
86193	2894	Gathering Foot (slotted)	97502	2908	Knee Lifter Rock Shaft Bracket for 84789 and 93815.....
86537	—	Hemmer (foot, flat sole), $\frac{1}{16}$ "			
86538	—	Hemmer (foot, flat sole), $\frac{3}{32}$ "	99538	2703	Hat Lining and Cording Attachment Presser Foot Front Spring for 86624
86539	2894	Hemmer (foot, flat sole), $\frac{1}{8}$ "			
86540	—	Hemmer (foot, flat sole), $\frac{5}{32}$ "	99539	2703	Hat Lining and Cording Attachment Presser Foot Front Spring Washer for 86624
86541	—	Hemmer (foot, flat sole), $\frac{7}{16}$ "			
86542	—	Hemmer (foot, flat sole), $\frac{3}{16}$ "	99552	2889	Belt Guard with two SS706(819), for 174112
86543	—	Hemmer (foot, flat sole), $\frac{1}{4}$ "	104211	2624	Bobbin Winder Pulley with 200380(803) for 104212
86544	—	Hemmer (foot, flat sole, with groove), $\frac{1}{16}$ "	104212	2624	Bobbin Winder (Universal) complete, Nos. 104211, 200056(805), 200082(804), 200113(806), 200299(808), 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428 to 259430, two each 225459 and wood screws $\frac{3}{4}$ " No. 12 R.H.B.
86545	—	Hemmer (foot, flat sole, with groove), $\frac{3}{32}$ "			
86546	2894	Hemmer (foot, flat sole, with groove), $\frac{1}{8}$ "	125060	—	Feed Lifting Rock Shaft Crank Slide Block Stud for 52267.....
86547	—	Hemmer (foot, flat sole, with groove), $\frac{5}{32}$ "	125320	2914	Rotating Hook Bobbin Case Latch Lever for 40393
86548	—	Hemmer (foot, flat sole, with groove), $\frac{3}{16}$ "	127108	2911	Presser Bar Spring.....
86549	—	Hemmer (foot, flat sole, with groove), $\frac{7}{32}$ "	127156	2909	Feed Lifting Rock Shaft Connecting Rod with 127157 and two 966(805)
86550	—	Hemmer (foot, flat sole, with groove), $\frac{1}{4}$ "	*127157	2909	Feed Lifting Rock Shaft Connecting Rod Cap for 127156
86620	2703	Hat Lining and Cording Attachment Presser Foot with 12152 and 91626, for 86624.....	127231	2910	Needle Bar Connecting Link with 52207, for 127232
86621	2703	Hat Lining and Cording Attachment Presser Foot Front Carrier with 12152, for 86624	127232	—	Needle Bar Connecting Link 127231 with 24041, for 52270
86622	2703	Hat Lining and Cording Attachment Presser Foot (hinged) Extension for 86624	139623	2908	Knee Lifter Rock Shaft Lifting Bracket Hook for 139633.....
86623	2703	Hat Lining and Cording Attachment Presser Foot Front (hinged) Extension Bracket for 86624	139633	—	Knee Lifter Rock Shaft 2763 with 2770, 6337 and 139623 for 93815.....
86624	2703	Hat Lining and Cording Attachment Presser Foot, complete, Nos. 207, SS621, 1099, 1742, 40222, 86620 to 86623, 99538 and 99539, for 86696	140410(830)	2913	Arm Shaft (upright) Bushing (lower) Set Screw
86659	—	Presser Foot Plate for 86661	140706(830)	2910	Needle Bar Connecting Stud Clamping Screw for 24041.....
86660	—	Presser Foot Shank for 86661	140713(830)	2909	Machine Pulley Set Screw for 174053.....
86661	2703	Presser Foot (hinged) complete, Nos. 86659 and 86660	140782(803)	2913	Arm Shaft (upright) Bushing (upper) Set Screw
86689	2703	Hat Lining and Cording Attachment Folder and Corder Guide for 86691	140783(819)	2911	Face Plate Screw (upper)
86690	2703	Hat Lining and Cording Attachment Folder and Corder Guide Base for 86691	142005	2913	Arm Shaft (horizontal) Bevel Gear Case (upper) Grease Fitting for 174054
86691	—	Hat Lining and Cording Attachment Folder and Corder Guide, complete, Nos. 87(805), 10141, 86689, 86690 and two 1443(802) for 86695	142005	2913	Rotating Hook Shaft Bevel Gear Case (lower) Grease Fitting for 174057.....
86692	2703	Hat Lining and Cording Attachment Folder (swing-out) Hat Lining Guide for 86694.....	142008	2914	Rotating Hook Shaft Bushing (front) Oil Cup
86693	2703	Hat Lining and Cording Attachment Folder (swing-out) Hat Lining Guide Base for 86694....	143014	2913	Arm Shaft (upright) Bevel Gear (lower) with two 1259(830), for 143295.....

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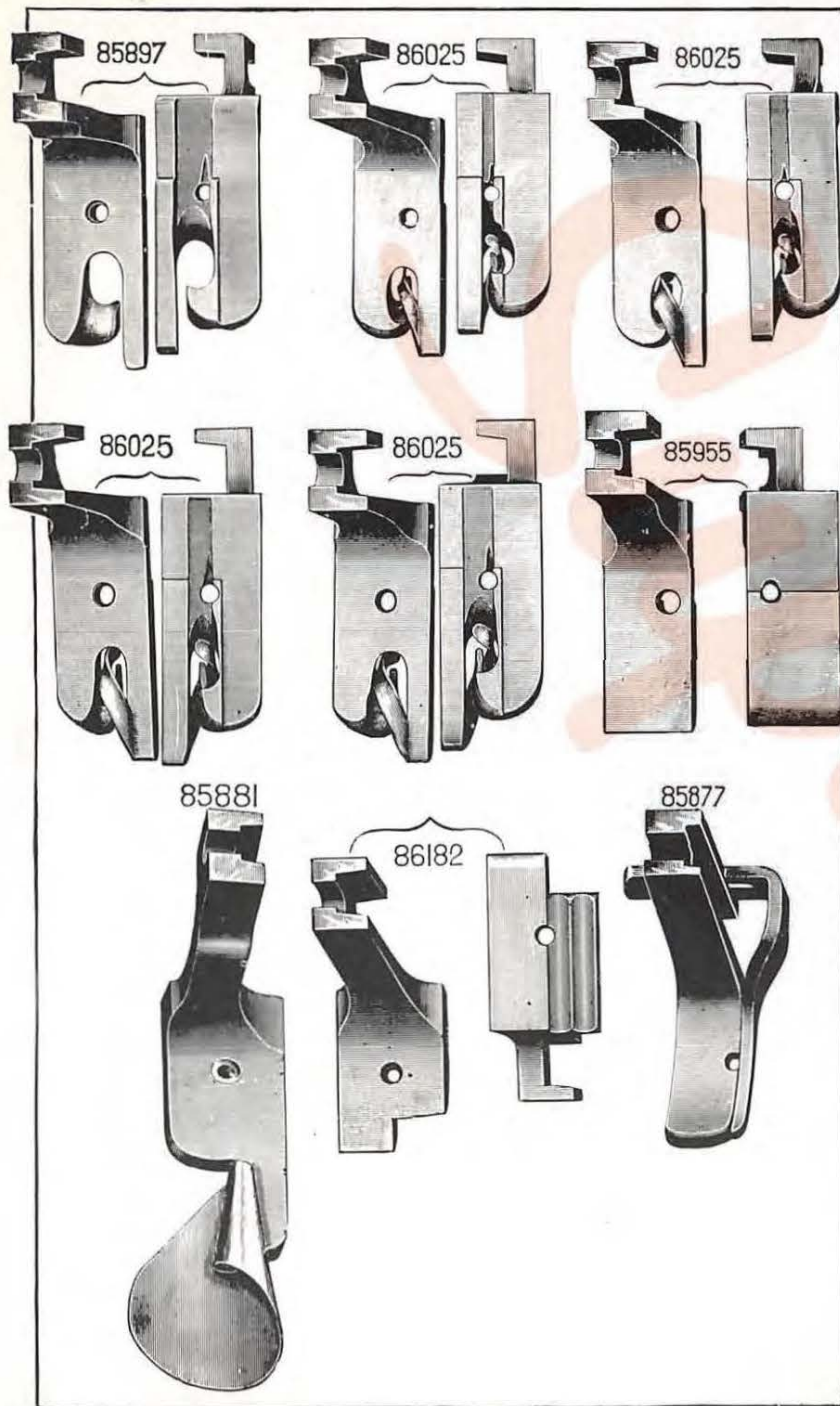
No.	Plate	Description	No.	Plate	Description
143015	2909	Arm Shaft (upright) Bevel Gear (upper) with two 1259(830), for 174051	174005	—	Arm Shaft (horizontal) Flanged Bushing (front) for 174006
143081	2913	Rotating Hook Shaft Bevel Gear with two 1259(830), for 143295	174006	2909	Arm Shaft (horizontal) Flanged Bushing (front) 174005 with 52193 and 52194
143184	2911	Presser Bar Bushing (lower)	174007	—	Arm Shaft (horizontal) Bushing (intermediate) Oil Tube for 174008
143295	2913	Set of Mated Gears (lower shaft) complete, Nos. 143014 and 143081	174007	—	Arm Shaft (horizontal) Flanged Bushing (front) Oil Tube for 174008
143345	—	Rotating Hook Bobbin Case 52237 with 143346 (for Agents only)	174008	2909	Arm Shaft (horizontal) Bushing (intermediate) Oil Tube 174007 with 52184
143346	2914	Rotating Hook Bobbin Case Holder for 143345 and 174045	174008	2909	Arm Shaft (horizontal) Flanged Bushing (front) Oil Tube 174007 with 52184
144768	2913	Arm Shaft (upright) Bushing (lower) Oil Wick (braided cotton) for 166027	174011	2909	Arm Shaft (upright)
144801	2913	Rotating Hook Shaft Bushing (back) Wick (braided cotton) for 174106	174012	2913	Arm Shaft (upright) Bushing (upper) for 174013
144801	2913	Rotating Hook Shaft Bushing (front) Wick (braided cotton) for 174050	174013	2913	Arm Shaft (upright) Bushing (upper) 174012 with 52279 and 52280
147151	2907	Tension Releasing Disc for 147153	174014	2913	Arm Side Cover
147152	2907	Tension Spring for 147153	174015	2911	Arm Top Cover for 166003
147153	—	Tension, complete, Nos. 32574, 52083, 52098, 52394, 147151, 147152 and two 2102	174017	—	Arm Top Cover Oil Tube (short) for 174018
150203	2895	Thread Unwinder Spool Rest Cushion (felt) for 225258	174018	2911	Arm Top Cover Oil Tube (short) 174017 with 52184 for 166003
161065	—	Presser Foot Plate for 161066	174020	—	Arm Top Cover Oil Tube (bent) for 174021
161066	2911	Presser Foot (spring hinged) complete, Nos. 62527, 62926, 161065 and 161160	174021	2911	Arm Top Cover Oil Tube (bent) 174020 with 52184 for 166003
		NOTE.—No. 161066 is sent with this machine unless otherwise specified on order.	174027	2911	Face Plate for 174028
161160	—	Presser Foot Spring for 161066 ..	174028	2911	Face Plate, complete, Nos. 52053, 174027, 174115 and two 226(819)
161294	2892	Screw Driver (large) (Accessories) ..	174042	2914	Rotating Hook for 174043
161295	2892	Screw Driver (small) (Accessories) ..	174043	—	Rotating Hook 174042 with two 1253(830) for 174044
166003	—	Arm Top Cover, complete, Nos. 52239, 166005, 174015, 174018 and 174021	174044	—	Rotating Hook 174043 with 270874 and four 1053(805) for 174045
166004	—	Arm Top Cover Oil Tube (long) for 166005	174045	—	Rotating Hook 174044 with 143346, 270876 and three 1367(805) for 174046
166005	2911	Arm Top Cover Oil Tube (long) 166004 with 52184 for 166003 ..	174046	—	Rotating Hook 174045 with 52237
166007	2912	Feed Lifting Rock Shaft for 166008	174048	2913	Rotating Hook Shaft Bushing (back) for 174106
166008	—	Feed Lifting Rock Shaft, complete, Nos. 52265 and 166007 ..	174049	2913	Rotating Hook Shaft Bushing (front) for 174050
166010	2912	Feed Rock Shaft for 166011	174050	2913	Rotating Hook Shaft Bushing (front) 174049 with 52280 and 144801
166011	—	Feed Rock Shaft, complete, Nos. 29633 and 166010	174051	—	Set of Mated Gears (upper shaft) complete, Nos. 143015 and 174107
166012	2913	Rotating Hook Shaft	174053	2909	Machine Pulley, "V" belt groove, (outside diam. of belt groove 2.9") with two 140713(830) ..
166022	2909	Needle Bar Crank with 1036(830), 1037(830) and 1065(830) for 166002 and 166014	174054	2913	Arm Shaft (horizontal) Bevel Gear Case (upper) (two pieces) with 50668(805), 50669(805) and 142005
166024	2910	Thread Take-up Lever Link Hinge Pin for 166025	174055	2913	Arm Side Shield
166025	—	Thread Take-up, complete, Nos. 52270, 166024 and 166035	174057	2913	Rotating Hook Shaft Bevel Gear Case (lower) (two pieces) with 142005 and three 145(805)
*166026	2913	Arm Shaft (upright) Bushing (lower) for 166027	174103	2910	Thread Take-up Lever Guard
166027	2913	Arm Shaft (upright) Bushing (lower) 166026 with 52280 and 144768	174105(813)	2889	Belt Guard Support for 174112
166032	2909	Feed and Feed Lifting Eccentric Lubricating Pad (wood, long) for 166028 and 166030	174106	2913	Rotating Hook Shaft Bushing (back) 174048 with 52280 and 144801
166033	2909	Feed and Feed Lifting Eccentric Retaining Ring for 166029 and 166031	174107	2909	Arm Shaft (horizontal) Bevel Gear with two 1259(830) for 174051
166034	2909	Feed and Feed Lifting Eccentric Sleeve for 166029 and 166031 ..	174112	2889	Belt Guard, complete, Nos. 99552 and 174105(813)
166035	—	Thread Take-up Lever, complete, Nos. 52022 and 52024 for 166025			(Supplied only when specified on order at no extra charge).
174003	—	Arm Shaft (horizontal) Flanged Bushing (back) for 174004	174115	—	Face Plate Thread Guard (upper) for 174028
174004	2909	Arm Shaft (horizontal) Flanged Bushing (back) 174003 with 52193 and 52194			

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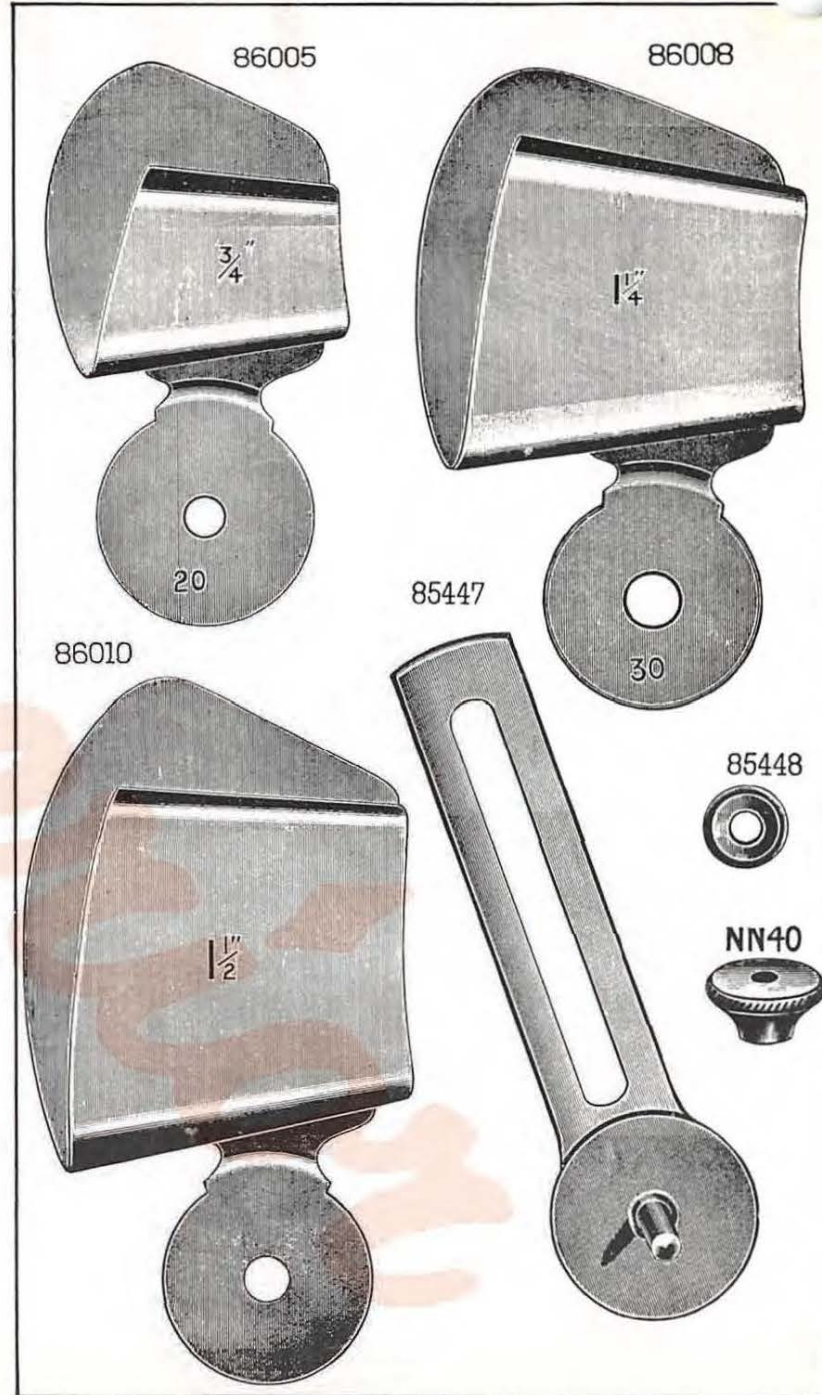
No.	Plate	Description
200056(805)	2624	Bobbin Winder Stop Latch Screw for 104212
200082(804)	2624	Bobbin Winder Tension Bracket Screw for 104212
200113(806)	2624	Bobbin Winder Brake Clamp Screw for 104212
200246(819)	2703	Hat Lining and Cording Attachment Folder (swing-out) Hat Lining Guide Base Plate Spring Screw for 86694
200299(808)	2624	Bobbin Winder Stop Latch Trip Lever Hinge Screw for 104212
200380(803)	2624	Bobbin Winder Pulley Set Screw for 104211
200383(803)	2895	Thread Unwinder Spool Rest Rod Set Screw for 202490
201018(803)	2895	Thread Unwinder Spool Rest Set Screw for 225257
201499(808)	2624	Bobbin Winder Tension Stud for 225461
201528(808)	2895	Thread Unwinder Spool Pin Nut for 225257
201572(808)	2624	Bobbin Winder Tension Stud Thumb Nut for 225462
201696(808)	2895	Thread Unwinder Thread Guide Lock Nut for 225258
202277	2624	Bobbin Winder Frame Oil Packing (wick) for 225453
202478	2624	Bobbin Winder Stop Latch Trip Lever for 104212
225257	2895	Thread Unwinder Spool Rest, with 201018(803), two each 82538, 201528(808) and 228692, for 225258
225258	2895	Thread Unwinder, for two spools of thread, complete, Nos. 201696(808), 225257, 225324, 225326, 225388, 259658, two each 150203, 225391 and three wood screws $\frac{7}{8}$ " No. 12
		(Supplied with Machine)
225322	2895	Thread Unwinder Thread Guide Rod Washer for 225324
225324	2895	Thread Unwinder Thread Guide Rod, with 208(805) and 225322, for 225258
225326	2895	Thread Unwinder Thread Guide Position Cup for 225258
225381	2624	Bobbin Winder Spindle for 104212
225388	2895	Thread Unwinder Spool Rest Rod for 225258
225390	2895	Thread Unwinder Thread Cone Holder for inverted cones
225391	2895	Thread Unwinder Thread Guide for 225258
225444	2624	Bobbin Winder Stop Latch for 104212
225453	2624	Bobbin Winder Frame, with 202277 and 259660, for 104212
225454	2624	Bobbin Winder Frame Hinge Pin for 104212
225455	2624	Bobbin Winder Frame Spring for 104212
225456	2624	Bobbin Winder Frame Spring Plunger for 104212
225458	2624	Bobbin Winder Stop Latch Thumb Lever for 104212
225459	2624	Bobbin Winder Stop Latch Thumb Lever Hinge Stud for 104212
225459	2624	Bobbin Winder Stop Latch Thumb Lever Joint Stud for 104212
225461	2624	Bobbin Winder Tension Bracket, with 201499(808), for 225462
225462	2624	Bobbin Winder Tension Bracket, complete, Nos. 13710, 201572(809), 225461 and two 2102, for 104212
225708x	2703	Hat Lining and Cording Attachment Folder (swing-out) Hat Lining Guide Base Plate Spring for 86694
228026	2624	Bobbin Winder Tension Bracket Screw Washer for 104212

NUMERICAL LIST OF PARTS

			SPECIAL TO 195K5 MACHINE		
No.	Plate	Description	No.	Plate	Description
228692	2895	Thread Unwinder Spool Pin for 225257.....	161(805)	2910	Feed Regulator Spring Bracket Screw.....
259428	2624	Bobbin Winder Brake (leather) for 104212	624(830)	2910	Feed Reversing Lever Hinge Pin Set Screw for 174038.....
259429	2624	Bobbin Winder Brake Clamp for 104212.....	1747(809)	2910	Feed Reversing Lever Connection Screw (lower) Nut
259430	2624	Bobbin Winder and Tension Bracket Base for 104212.....	50193(809)	2889	Feed Regulating Stud Head Cap Screw.....
259658	2895	Thread Unwinder Spool Stand with 200383(803) for 225258...	50200(803)	2910	Feed Connecting Link Hinge Stud Set Screw for 166009.....
259660	2624	Bobbin Winder Frame Oil Well Washer for 225453	50338(805)	2889	Feed Regulator Stud
270874	2914	Rotating Hook Thread Guard for 174044.....	50591(803)	2910	Feed Reversing Lever Connection Screw (lower)
270876	2914	Rotating Hook Section for 174045	50591(803)	2910	Feed Reversing Lever Connection Screw (upper).....
			56032	2889	Feed Regulating Stud Head with 56033.....
			56033	2889	Feed Regulating Stud Head Stop Pin for 56032
			56034	2889	Feed Regulating Stud Lock Pin...
			56035	2889	Feed Regulating Stud Lock Pin Spring
88x1	—	Needles, two each, sizes 13, 16 and 18 with Accessories and one size 14 in Machine.....	140784(803)	2910	Feed Regulator Hinge Screw.....
			*166001	—	Arm
					NOTE.—Due to the accuracy required for gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.
SPECIAL TO 195K1 MACHINE					
1128(805)	2910	Feed Regulator Hinge Screw.....			
24037	2910	Feed Forked Connection for 52085			
50027(819)	2910	Stitch Indicator Plate Screw.....	166002	2909	Arm Shaft (horizontal) 166023 with 166022
50083(803)	2910	Feed Connecting Link Hinge Stud Set Screw for 52074.....	*166006	—	Bed
52074	—	Feed Regulator with 50083(803) for 52118			NOTE.—Due to the accuracy required for gear alignment, Bed cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.
52085	—	Feed Forked Connection 24037 with 375(803), 1518(813) and 52165.....			
52118	—	Feed Regulator 52074 with 52073 for 166018			
140837(818)	2910	Feed Regulator Thumb Screw for 166018.....	166009	2910	Feed Regulator with 50200(803)
*166013	—	Arm	166023	—	Arm Shaft (horizontal) for 166002
		NOTE.—Due to the accuracy required for gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.	166030	2909	Feed and Feed Lifting Eccentric with 52211, 166032 and two 448(830), for 166031
			166031	—	Feed and Feed Lifting Eccentric 166030 with 166033 and 166034
166014	2909	Arm Shaft (horizontal) 166021 with 166022	174029	—	Feed Forked Connection for 174030.....
*166015	—	Bed	174030	2912	Feed Forked Connection 174029 with 375(803), 1518(813) and 52165.....
		NOTE.—Due to the accuracy required for gear alignment, Bed cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.	174035	2910	Feed Regulator Spring
			174036	2910	Feed Regulator Spring Bracket Hook
			174037	2910	Feed Reversing Lever for 174038
			174038	2910	Feed Reversing Lever 174037 with 624(830)
			174039	2910	Feed Reversing Lever Connection
166018	2910	Feed Regulator 52118 with 140837(818)	200575(819)	2910	Feed Reversing Lever Handle Screw.....
166019	2910	Stitch Indicator	201529(819)	2910	Feed Reversing Lever Handle Screw Nut
166020	2910	Stitch Indicator Plate			
166021	—	Arm Shaft (horizontal) for 166014	276159	2910	Feed Reversing Lever Hinge Pin
166028	2909	Feed and Feed Lifting Eccentric with 52211, 166032 and two 448(830), for 166029	276160	2910	Feed Reversing Lever Handle....
166029	—	Feed and Feed Lifting Eccentric 166028 with 166033 and 166034			

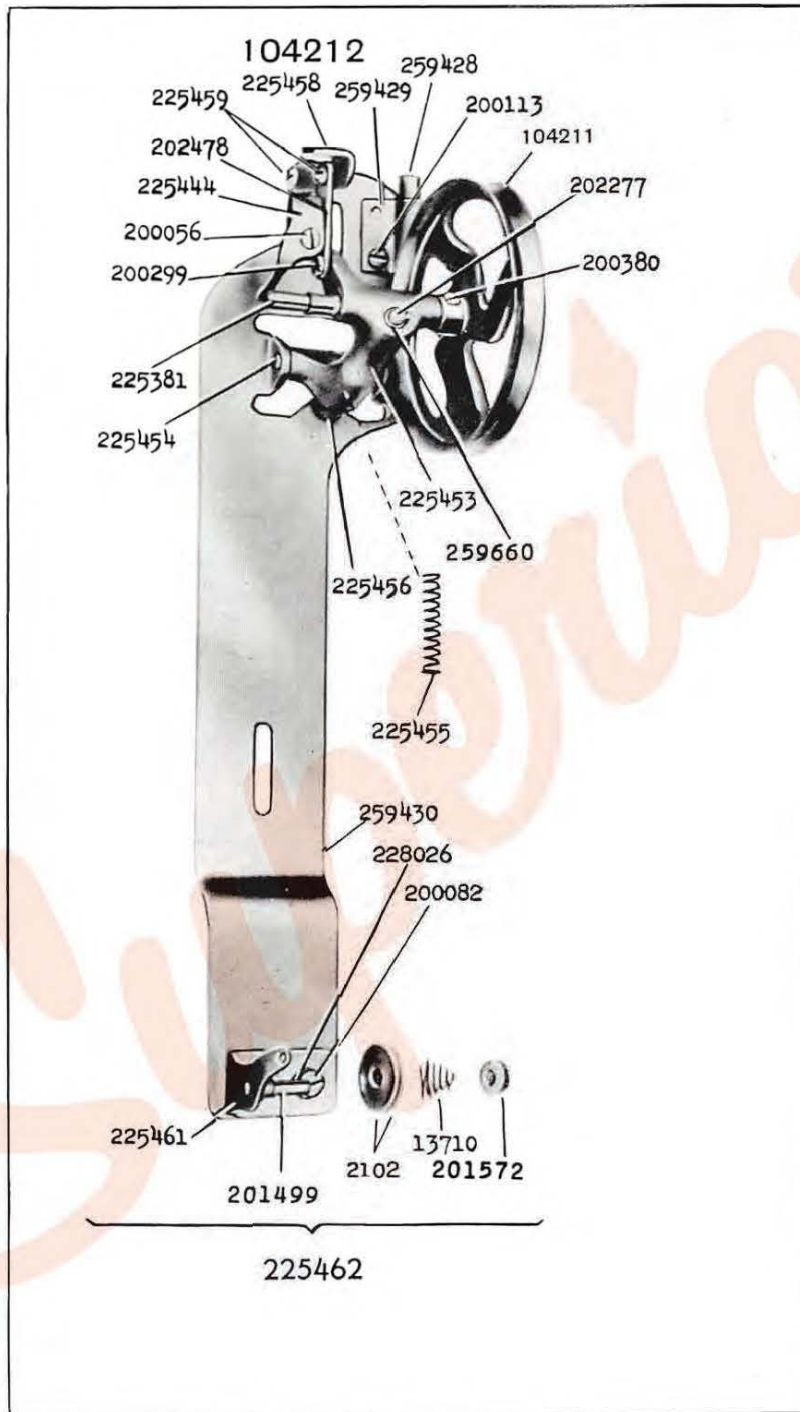


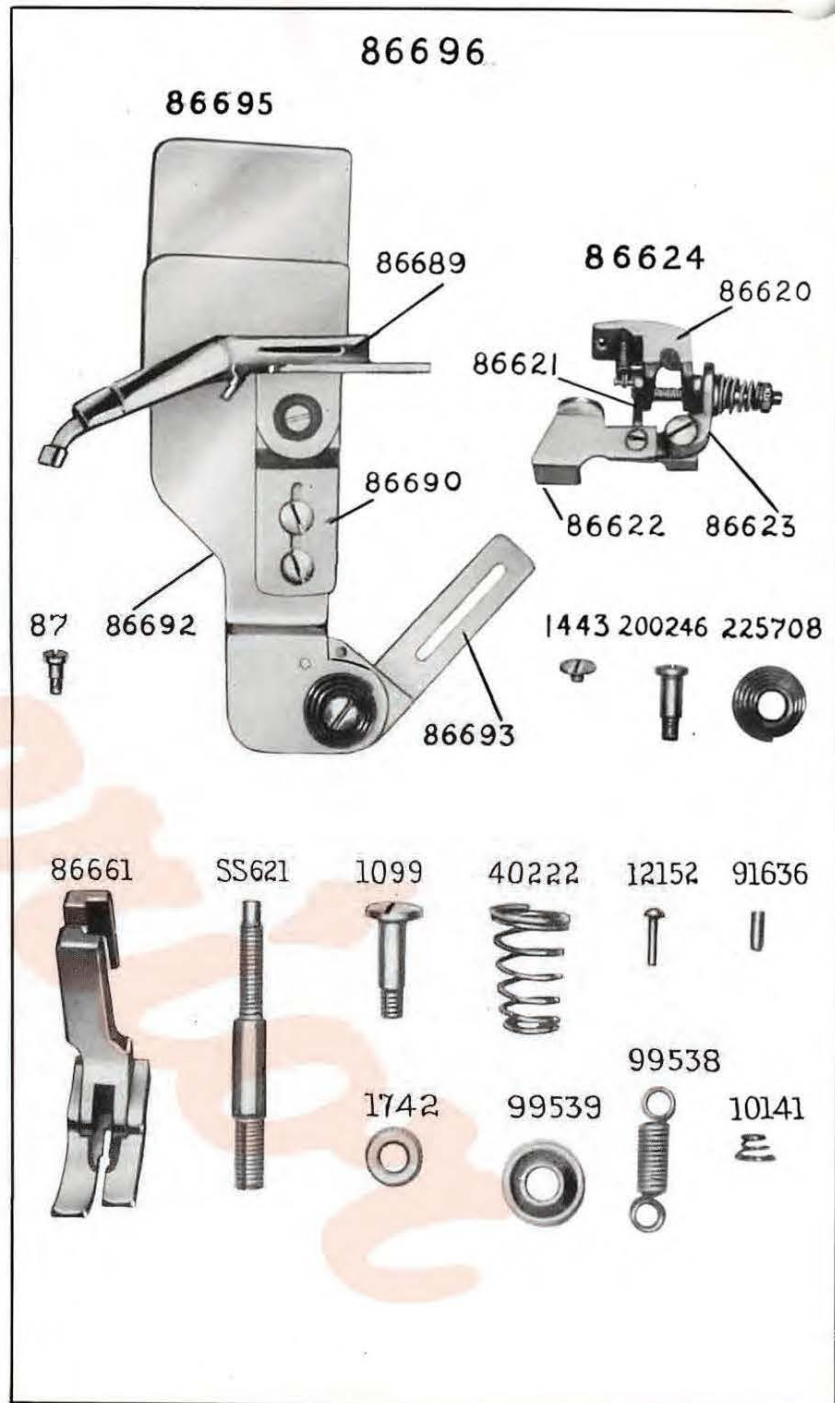
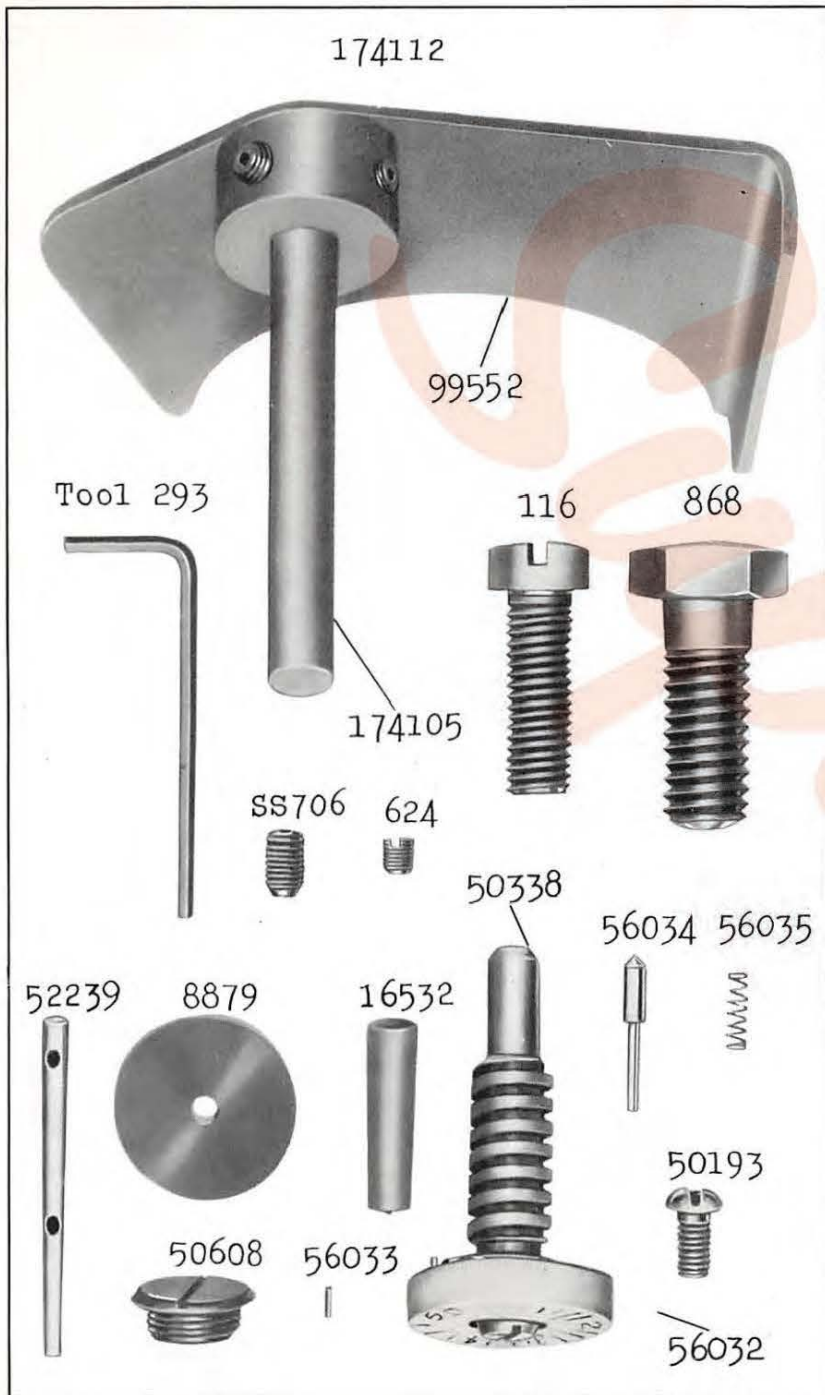
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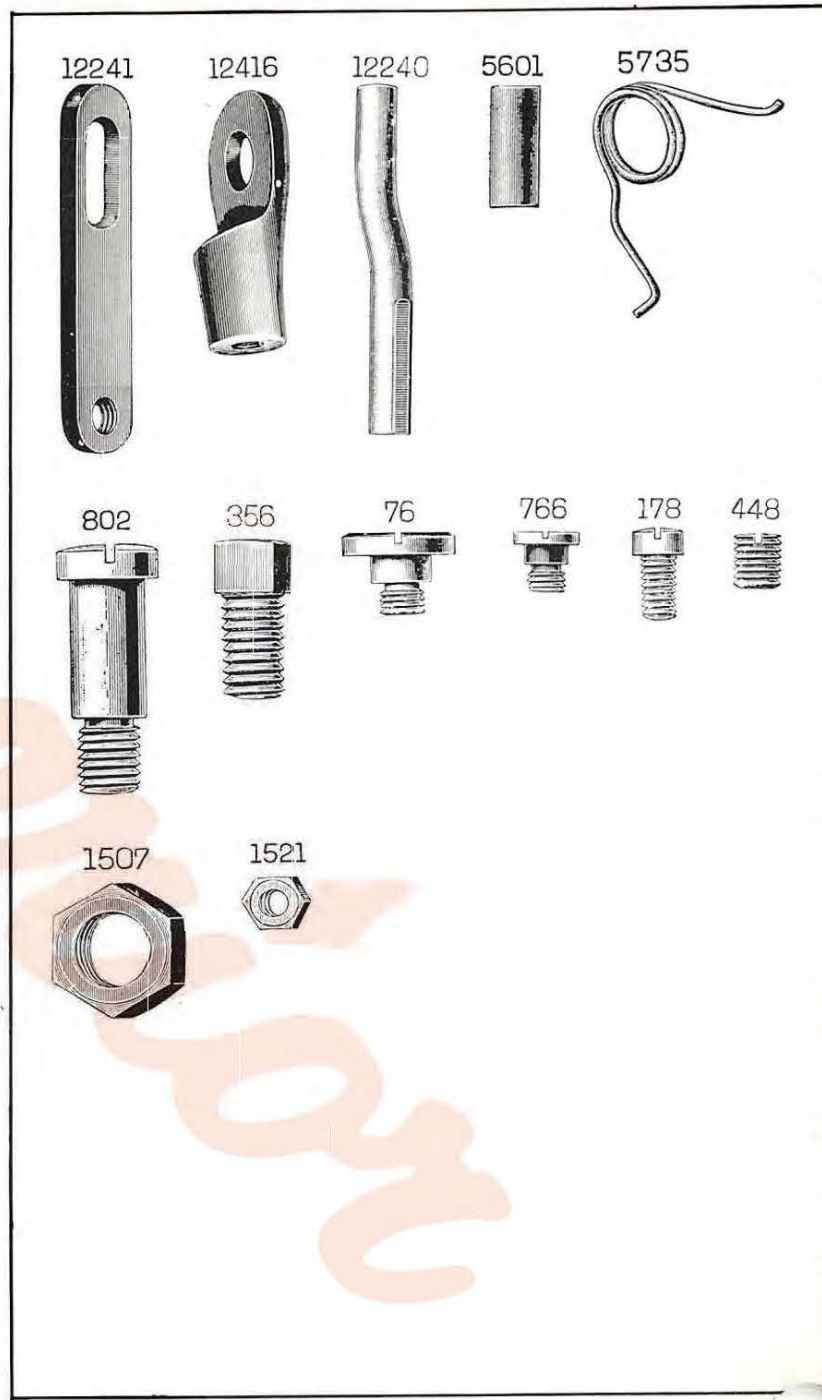
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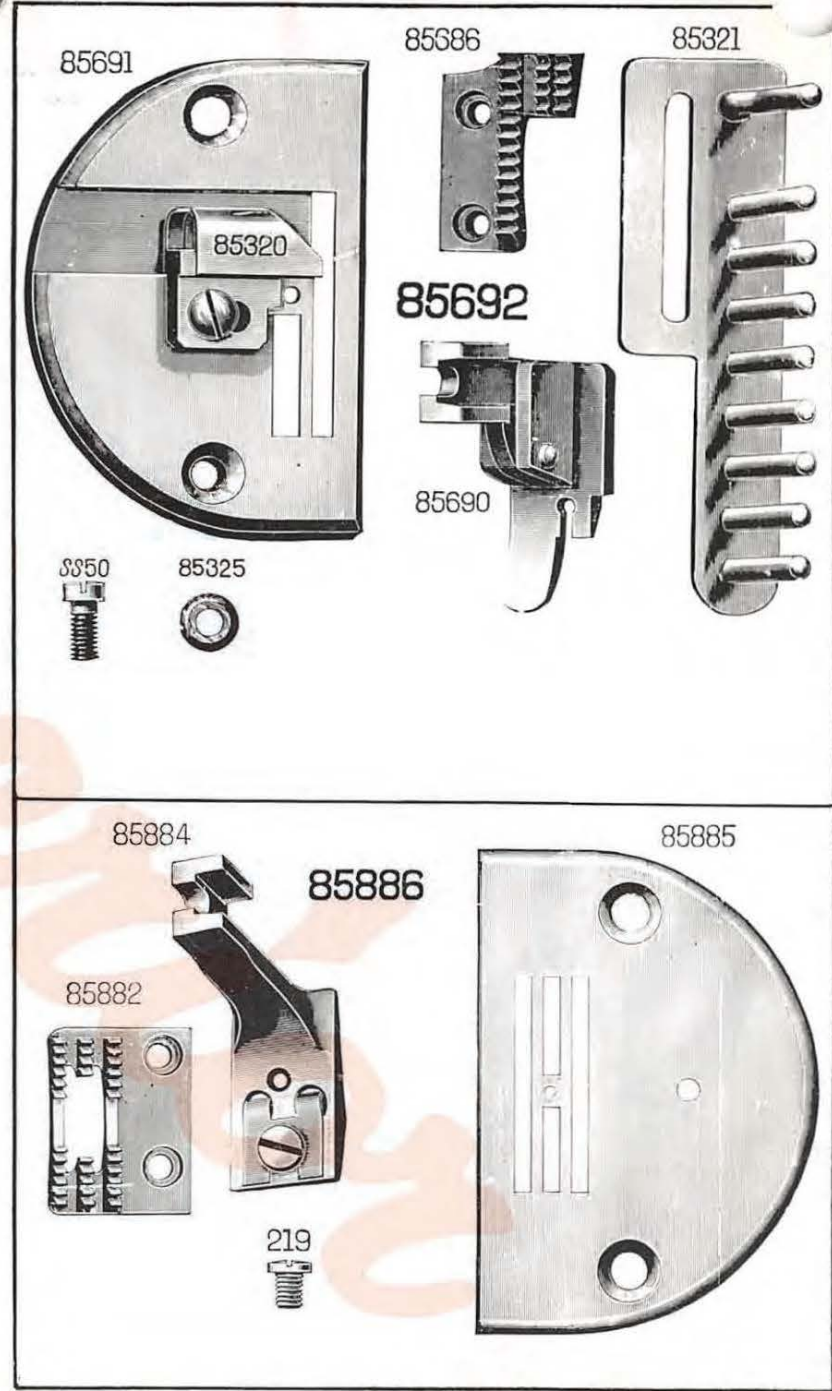


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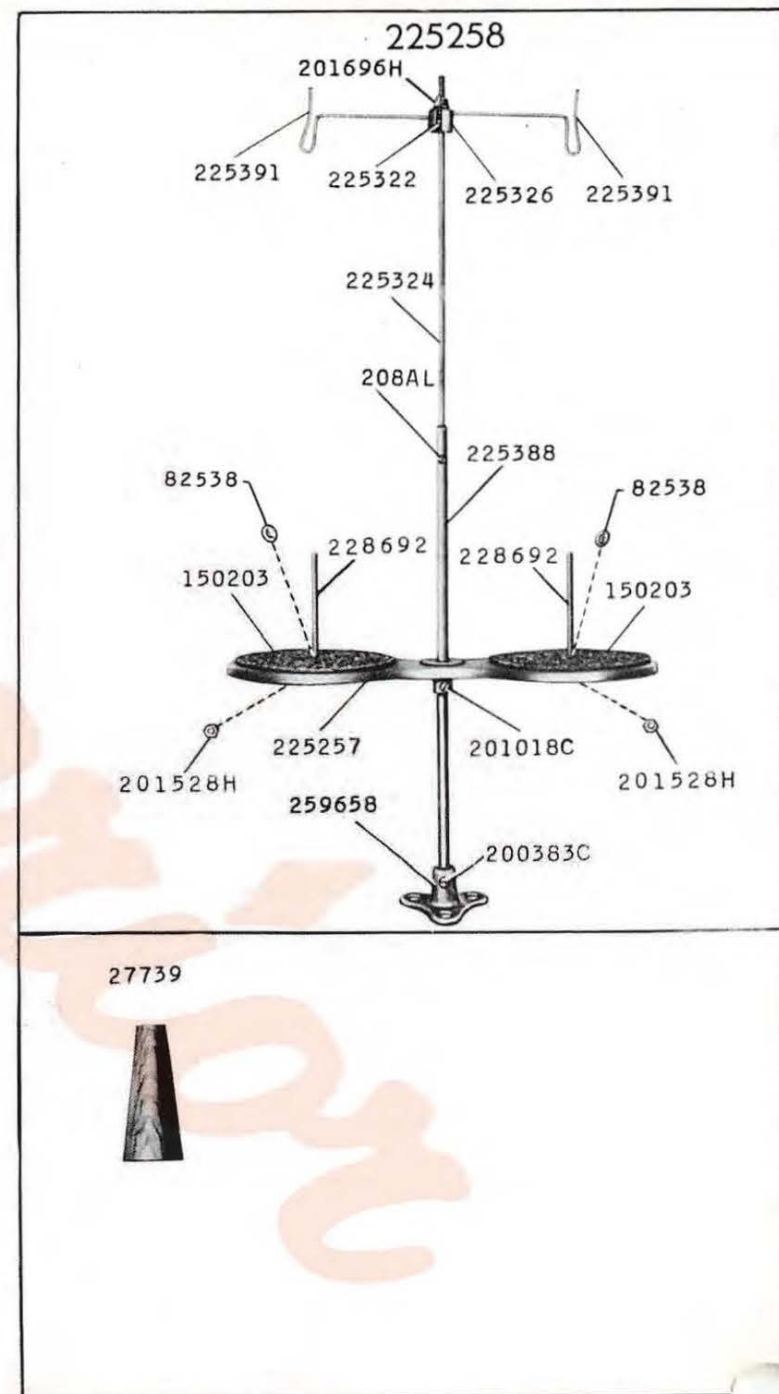


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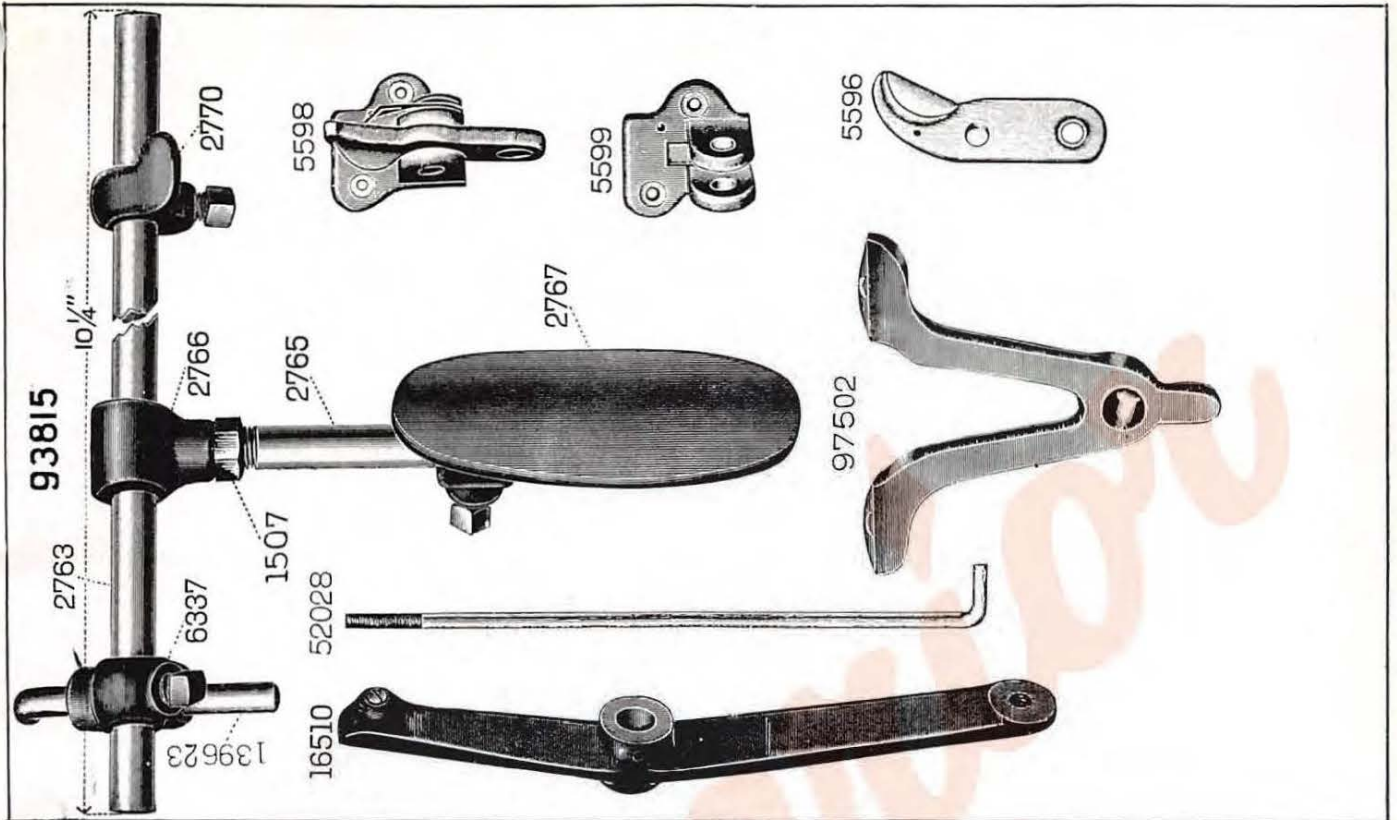


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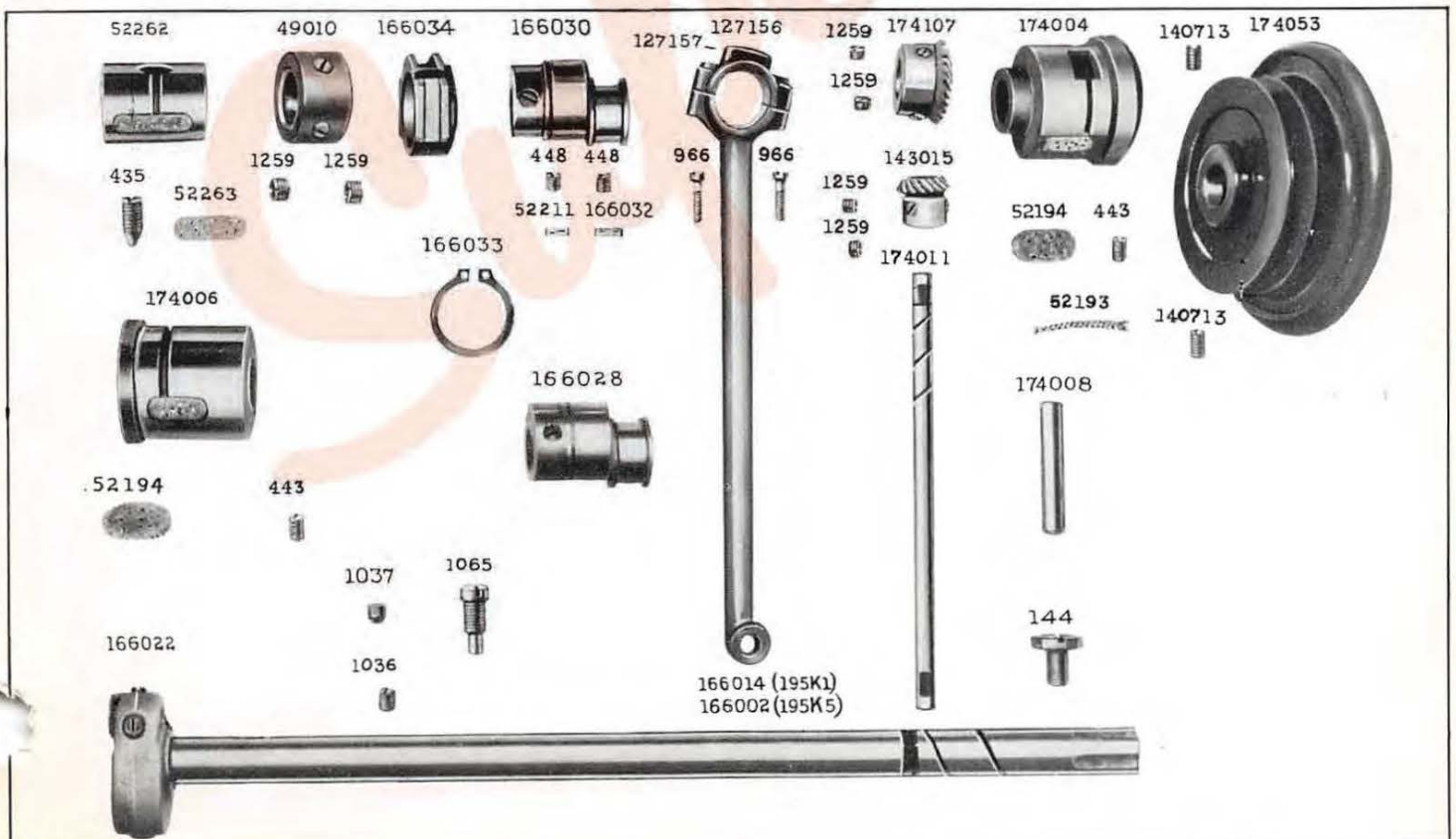
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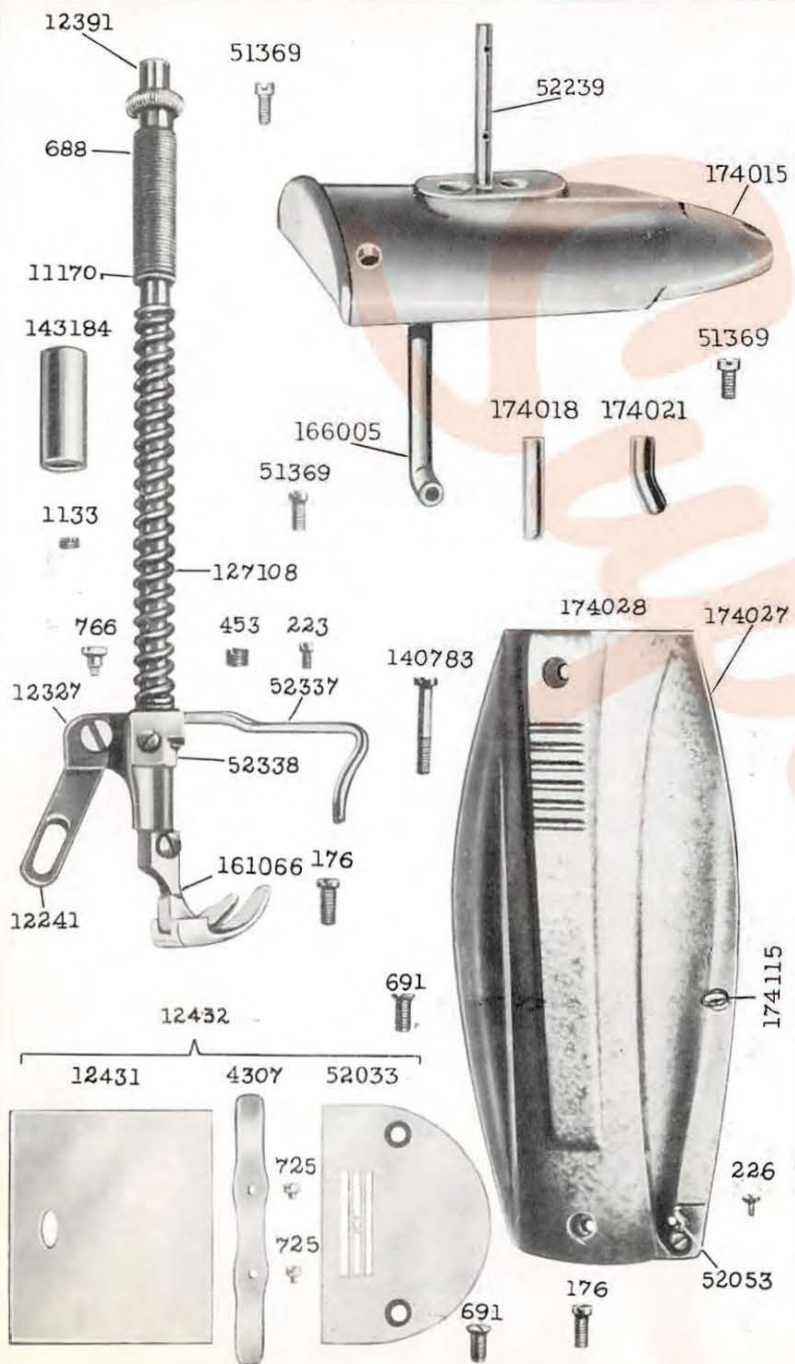


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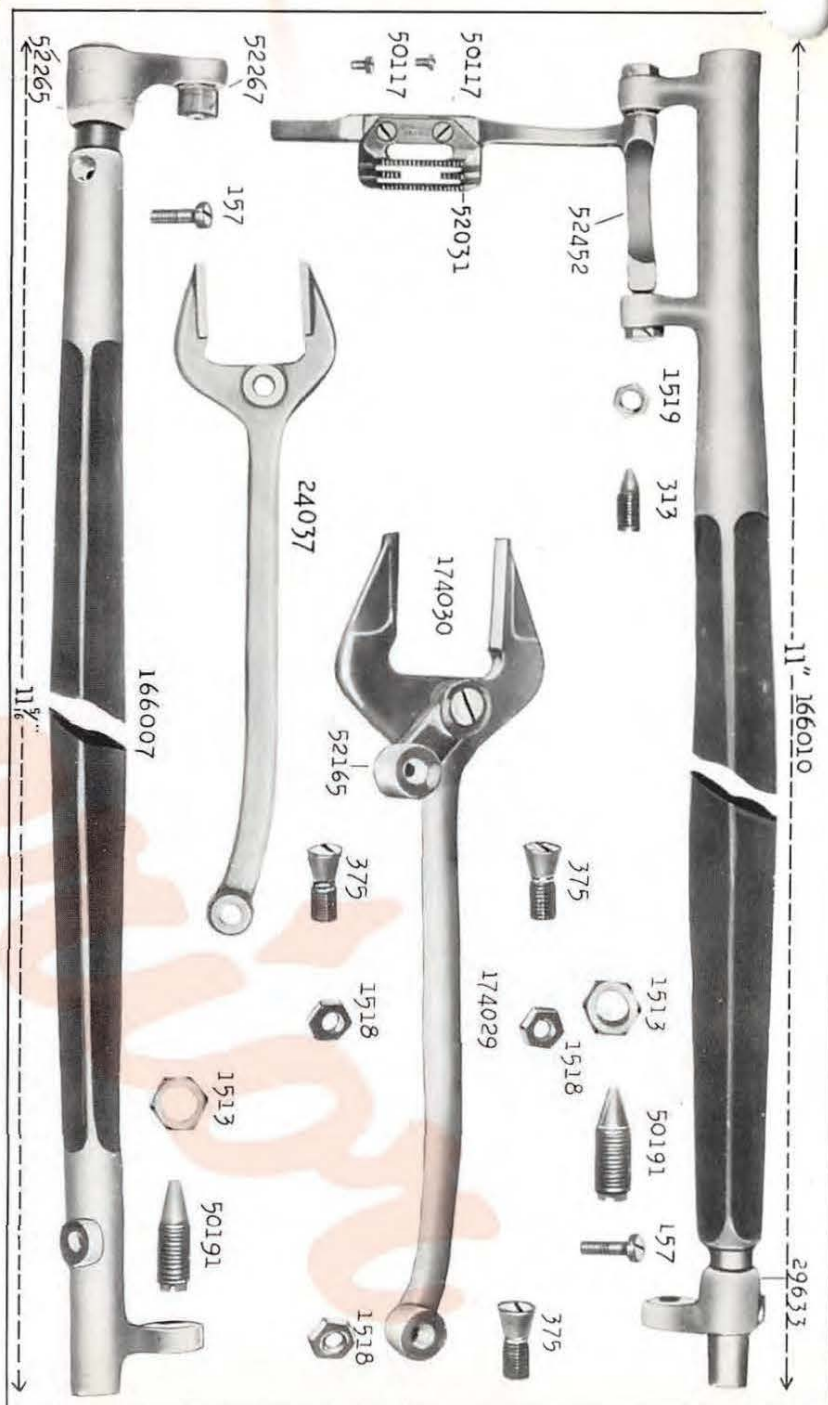


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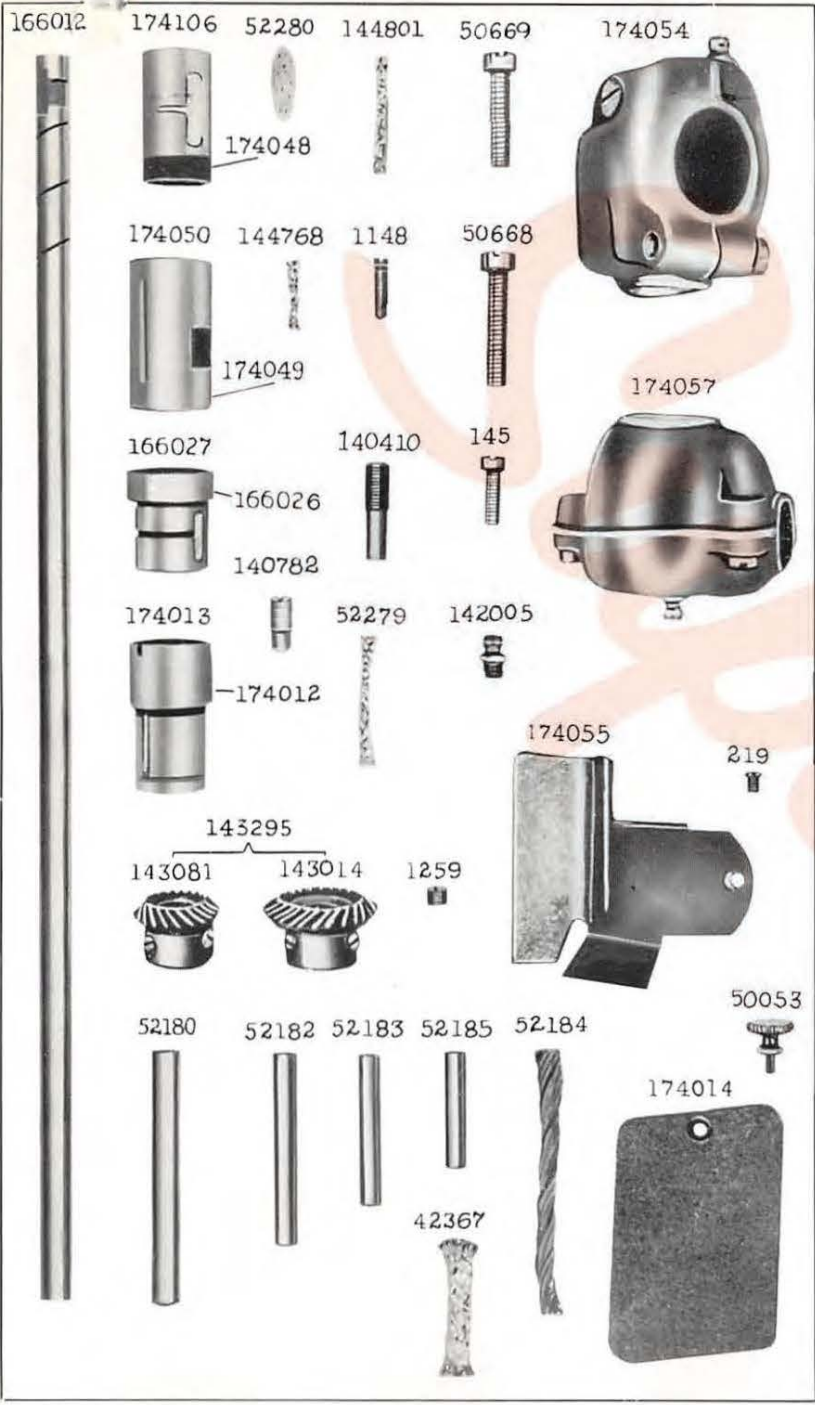


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